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SYNTHESIS OF MODIFIED DI- AND TRISACCHARIDE FRAGMENTS OF *N*-GLYCOPROTEINS

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ABSTRACT

The syntheses of several analogues of disaccharide $Man\alpha(1\rightarrow 6)Man\alpha$ -OCH₃ (1) and of trisaccharide $Man\alpha(1\rightarrow 6)[Man\alpha(1\rightarrow 3)]Man\alpha$ -OCH₃ (2) are reported. The syntheses are described of the diastereometric 6-methyl derivatives **9a** and **9b**, which are representatives of fixed conformations of disaccharide 1. The syntheses of the 2-amino-2-deoxy analogues **15** and **17** and the synthesis of the 2-fluoro-2-deoxy analogue **28** are also reported.

INTRODUCTION

The carbohydrate parts of *N*-glycoproteins are involved in a variety of biological recognition processes with proteins such as receptors,^{1,2} lectins^{3,4} and enzymes.⁵ Because of the increasing biological interest in *N*-linked carbohydrates it is of paramount importance to get a better understanding of the carbohydrate-protein interaction. Several groups⁶⁻⁹ have comprehensively studied the binding of carbohydrates with proteins by investigating chemically modified analogues of oligosaccharides. It was found that only a few hydroxyl groups (the key polar groups) of an oligosaccharide play a critical role in the binding with a particular protein, while







 $Man\alpha(1\rightarrow 6)[Man\alpha(1\rightarrow 3)]Man\alpha-OCH_3$

Figure 1

others may enhance the affinity of the binding. This phenomenon was revealed by study of synthetic analogues in which the key hydroxyl groups were replaced by halogens, hydrogen or amino groups. These analogues turned out to be inactive. Replacement of other hydroxyl groups, by for instance halogens or hydrogens, has relatively small effect, although at certain positions these modifications may lead to increased binding with the protein; apparently hydrophobic interactions also play a role in carbohydrate-protein interactions. There is much evidence^{6,7} that hydrogen bonds are the main factors in conferring specificity and affinity to protein-carbohydrate interactions.

In order to gain more insight into the interaction between N-linked carbohydrates and proteins recognizing these carbohydrates (*e.g.*, the jack bean lectin Con A^{3,4,10,11}), we synthesized modified fragments of disaccharide Man α (1 \rightarrow 6)Man α -OCH₃ 1 and of trisaccharide Man α (1 \rightarrow 6)[Man α (1 \rightarrow 3)]Man α -OCH₃ 2 (Fig. 1), which are common structural components of all high-mannose N-glycoproteins.

First, the synthesis is presented of the diastereomeric 6-methyl analogues (9a and 9b) of the Man $\alpha(1\rightarrow 6)$ Man α -OCH₃ disaccharide. Introduction of a 6-methyl group will make the flexible $\alpha(1\rightarrow 6)$ glycosidic bond more rigid, giving us better insight into the relationship between conformation and binding affinity. The synthesis of mannose di- and trisaccharides containing 2-amino-2-deoxy groups (compounds 15 and 17) and 2-fluoro-2-deoxy groups (compound 28) will also be presented. These modifications were selected since the (axial) 2-position, characteristic of mannopyranosides, might be involved in the specific interaction with a protein.

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RESULTS AND DISCUSSION

Synthesis of 6-methyl derivatives **9a** and **9b** (Scheme 1)

Oligosaccharides such as $Man\alpha(1\rightarrow 6)Man$ and $Man\alpha(1\rightarrow 6)[Man\alpha(1\rightarrow 3)]Man$ have much conformational freedom about the $\alpha(1\rightarrow 6)$ linkage and exist, in aqueous solution, as a mixture of the rapidly interconverting rotamers: gt (ω -angle (H-5,C-5,C-6,O-6) = -60°) and gg ($\omega = 180^{\circ}$).¹² It was demonstrated by Lemieux et al.¹³ and Hindsgaul et al.¹⁴ that substitution of a hydrogen for an alkyl group at the C-6 position of a glycopyranoside favours the occurrence of only one of the rotamers, depending on which H (pro-S or pro-R) is substituted. In order to examine the involvement of the hydroxymethyl group of the $Man\alpha(1\rightarrow 6)Man$ disaccharide in its complexation with a protein, the diastereomeric 6-methyl analogues **9a** and **9b** were prepared as representatives of fixed gg and gt conformations, respectively.

For the preparation of the diastereomeric disaccharides, the syntheses of methyl 2,3,4-tri-O-benzyl-7-deoxy- α -L-glycero-D-manno-heptopyranoside (S-configuration at C-6) (5a) and methyl 2,3,4-tri-O-benzyl-7-deoxy- α -D-glycero-D-manno-heptopyranoside (R-configuration at C-6) (5b) were first examined. Oxidation of starting compound 3, methyl 2,3,4-tri-O-benzyl-a-D-mannopyranoside, was performed using chromium trioxide-pyridine complex in acetic anhydride¹⁵ to give aldehyde 4.¹⁶ Treatment of crude 4 with methylmagnesium bromide in ether afforded, after fractionation of the stereoisomers by chromatography, the S-isomer 5a in 45% yield and the R-isomer 5b in 5% yield. The configurations at the new asymmetric carbon centres were established from ¹H NMR and nuclear Overhauser enhancement (NOE) studies. Saturation of the 6-methyl group of the major isomer led to a NOE on H-5 and on the anomeric methyl group. Furthermore, a coupling constant of 2.0 Hz was observed between H-5 and H-6. On the basis of these results we concluded that the major isomer was the S-isomer 5a. On the other hand, the minor isomer was assigned to be the R-isomer **5b** since saturation of the 6-methyl group enhanced the signals for H-4 and H-5 and the coupling constant between H-5 and H-6 was 4.0 Hz.

The predominant formation of the S-isomer is in accordance with Cram's chelation rule.¹⁷ However, we wished to increase the yield of the *R*-isomer for the preparation of compound **9b**. Since it has been documentated that in some cases reactions with organolithium reagents are less stereoselective,^{17,18} we examined the reaction of aldehyde **4** with methyllithium. Reaction of **4** with methyllithium at -78 °C in THF indeed afforded a higher ratio between the *R*- and *S*-isomer (**5b/5a** : 1/1), but



Scheme 1

many side-products were formed and the yield of 5a and 5b was very low (yield $5a + 5b \approx 25\%$).

Glycosylation of 5a and 5b with glycosyl chloride 6 in the presence of silver trifluoromethanesulfonate and 2,6-di-*tert*-butylpyridine afforded the α -linked disaccharides 7a and 7b in 90% and 77% yield, respectively. Deacylation of 7a and 7b, with potassium *tert*-butoxide in methanol, and subsequent hydrogenolysis in the presence of 10% Pd/C provided the deprotected disaccharides 9a (S-configuration at C-6) and 9b (R-configuration at C-6). The preferred conformations of 9a and 9b were established by the use of NOE techniques as follows. Saturation of H-6 of 9a and 9b caused a NOE on H-4, H-5 and H-1'. Moreover, saturation of the 6-methyl group of compound 9a caused a NOE on H-5 and on H-1', while saturation of the 6-methyl of compound 9b gave a NOE on H-4. These data, together with the coupling constants between H-5 and H-6 (1.2 Hz for 9a and 3.0 Hz for 9b) are in agreement with the expectation that the rotamer distribution about C-5,C-6 in compound 9a is in favour of the gg conformation, while 9b is biased towards the gt rotamer.

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Synthesis of the 2-amino-2-deoxy derivatives 15 and 17 (Scheme 2)

In this section we describe the synthesis of the 2'-amino-2'-deoxy analogue (*i.e.*, compound **15**) of Man α (1 \rightarrow 6)Man α -OMe and the 2'2''-diamino-2'2''-dideoxy analogue (*i.e.*, compound **17**) of Man α (1 \rightarrow 6)[Man α (1 \rightarrow 3)]Man α -OMe.

Several groups^{9,19-21} have reported the synthesis and binding potential of oligosaccharides in which a hydroxyl group is substituted by an amino group. Even if the substituted hydroxyl group was not a key polar group, the binding activity for the protein could be influenced by the introduction of amino groups. In aqueous media at pH 7 these amino groups are mainly protonated and most likely serve as hydrogen bond donors, whereas hydroxyl groups can serve both as donors and as acceptors. Thus, by chemical synthesis of the target 2-amino-2-deoxy derivatives, more insight can be obtained concerning the role of the hydroxyl group at C-2 of the non-reducing mannose units.

For the synthesis of disaccharide 15 and for trisaccharide 17, a 2-azido-2-deoxymannopyranosyl donor was selected. An easily accessible 2-azido-2-deoxy-mannopyranosyl donor turned out to be compound 12b, obtained as a side-product in the synthesis of the corresponding glucopyranosyl imidate 11b. During the anomeric saponification of compound 10^{22} with piperidine in tetrahydrofuran, some epimerization at C-2 took place resulting in the formation of a mixture of glucopyranoside 11a and mannopyranoside 12a. The mixture was subsequently treated with potassium carbonate and trichloroacetonitrile to give, after chromatography on silica gel, the glucopyranosyl α -imidate 11b together with the mannopyranosyl α -imidate 12b. The ratio of 11b to 12b appeared to be dependent on the reaction conditions and varied between 30:1 and 7:1. Since in our laboratory compound 11b was synthesized on a large scale (~100 g), considerable amounts of 12b became available. However, it is to be noted that 2-azido-2-deoxy-mannopyranosides can also be prepared via other routes, for instance by azidonitration of glycals.²³

The synthesis of disaccharide 15 was then examined. Glycosylation of the primary hydroxyl group of acceptor $13a^{16}$ with α -imidate 12b in the presence of a catalytic amount of trimethylsilyl trifluoromethanesulfonate (TMSOTf) at -40 °C in ether afforded the disaccharide in a high yield (92%), but with a low stereoselectivity ($\alpha/\beta \approx 1/1$). However results from Schmidt et al.²⁴ indicated that much better α -selectivities should be obtained with β -imidates. Therefore the β -imidate 12c was prepared from the α -imidate 12b by the following two-step procedure. Hydrolysis of the anomeric imidate group with boron trifluoride etherate in a mixture of





dichloromethane and water and subsequent treatment with trichloroacetonitrile and potassium carbonate for 20 minutes afforded a mixture of the α - and β -imidates. Chromatography of the mixture over silica gel afforded the pure β -imidate **12c** in 50% yield. Unfortunately, condensation of the β -imidate **12c** with acceptor **13a** in the presence of TMSOTf in ether at -40 °C afforded the disaccharide in the same poor α/β ratio of 1/1. Similar reactive intermediates are apparently involved in the glycosylation with the α -imidate and in the glycosylation with the β -imidate. It is important to note that glycosylations with a fully acetylated 2-azido-2-deoxy-mannopyranosyl imidate

will probably give rise to higher α/β ratios, as was experienced later in the synthesis of compound **28** (see next section).

The α -coupled disaccharide 14a was then converted into the deprotected compound 15 in two steps. Saponification of the acetyl group with potassium *tert*-butoxide in methanol, followed by reduction of the azido group and simultaneous hydrogenolysis of the benzyl groups with palladium on charcoal provided the fully deprotected disaccharide 15 in 89% yield.

Next we turned our attention to the synthesis of trisaccharide 17. We decided to introduce the 2-azido-2-deoxy-mannopyranosides stepwise, since we expected that simultaneous glycosylation of the 3- and 6-hydroxyl groups would lead to a very complex mixture of α - and β -coupled products. Thus, the $\alpha(1\rightarrow 6)$ linkage of the trisaccharide was first introduced by condensation of acceptor $13b^{25}$ (containing a temporary 3-O-allyl protective group) with the earlier-used donor 12b. The glycosylation was performed under the same conditions as described above and afforded, after chromatography, the α -coupled disaccharide 14c in 38% yield ($\alpha/\beta : 1/1.5$).

The allyl ether of 14c was isomerised using 1,5-cyclooctadiene-*bis*[methyldiphenylphosphine]iridium hexafluorophosphate²⁶ as a catalyst to give the corresponding 1-propenyl ether, which was subsequently removed by treatment with *N*-iodosuccinimide in a mixture of tetrahydrofuran and water²⁷ to give the glycosyl acceptor 14d in 54% yield. The acceptor thus obtained was condensed with glycosyl donor 12b in the presence of TMSOTf at -20 °C to give the desired α -coupled trisaccharide 16a in 35% yield together with the β -coupled isomer (15% yield). As expected, the α/β ratio (α/β : 2.3/1) of this coupling reaction was higher than the above-mentioned α/β ratios, because of the lower reactivity of the 3-hydroxyl group of 14d compared to the primary 6-hydroxyl groups of 13a and 13b.

Deblocking of compound 16a was effected by the same two-step procedure used for the conversion of 14a into 15, to give the fully deprotected trisaccharide 17 in quantitative yield. The identity of 17 was ascertained by ¹H NMR spectroscopy and FAB mass analysis.

Synthesis of the 2-fluoro-2-deoxy derivative (28) (Scheme 3)

Here we report the synthesis of the 2'2''-difluoro-2'2''-dideoxy analogue (*i.e.*, compound **28**) of Man $\alpha(1\rightarrow 6)$ [Man $\alpha(1\rightarrow 3)$]Man α -OCH₃. The study of this compound may give additional information on the protein-carbohydrate interaction, since substitution of hydroxyl groups by fluorine atoms prevents hydrogen donation, without

donor	acceptor	product	yield	α/β
OBn OBn BnO 18 NH	13b	OBn OBn BnO 23 BnO OAc OAc	72%	1/1.5
AcO OBn F OCCl ₃	13b	Aco Aco 24 BnO OAllBnO OCH ₃	68%	1/3
AcO 22b OAc OAc F O CCCl ₃	13b	AcO 25 BnO OAc F O O O O O O O O O O O O O	55%	α

TABLE. Glycosylation of 13b with several 2-fluoro-2-deoxy-mannopyranosyl donors.

repressing hydrogen bond acceptation.^{28,29} Increased interactions can be found when the fluorine atom is involved in non-polar interactions with the protein. On the other hand, when the substituted hydroxyl group is a "key hydroxyl group",⁶ the introduction of fluorine can result in complete loss of affinity by a protein.

In the first approach to the synthesis of trisaccharide **28**, we selected compound **18** (see Table) as 2-fluoro-2-deoxy-mannopyranosyl donor. Thus, treatment of known 3,4,6-tri-*O*-benzyl-2-deoxy-2-fluoro-D-mannopyranose³⁰ with trichloroacetonitrile and cesium carbonate³¹ gave exclusively the α -imidate donor **18**. This compound was coupled with glycosyl acceptor **13b** (having a free primary hydroxyl group) in the presence of a catalytic amount of TMSOTf to afford the disaccharide **23** as a mixture of α - and β -coupled products (yield 72%, α/β : 1/1.5, see Table).

The stereochemistry of 23- α and 23- β could readily be assigned on the basis of the ¹H-coupled ¹⁹F NMR spectra (Fig. 2), since the coupling constant between the axial fluoro and an equatorial H-1' (α -linkage) is distinct from the coupling constant



¹⁹F NMR spectrum of compound 23-α ¹⁹F NMR spectrum of compound 23-β Figure 2

between the axial fluoro and an axial H-1' (β -linkage).³² Thus, the J_{H-1',F} value of 7 Hz is in agreement with the presence of an α -glycosidic linkage whereas the J_{H-1',F} value of 18 Hz is in accordance with the β -glycosidic structure. It is important to note that the configuration of the anomeric centre cannot be assigned unambiguously on the basis of the coupling constants between H-1' and H-2', due to the small difference in J_{1',2'} of α - and β -linked mannopyranosides.

The poor α/β ratio of the above-mentioned glycosylation might be caused by an unfavourable substituent pattern at the donor (*vide infra*) and by the high reactivity of both the donor and acceptor. A similar low stereoselectivity was described by Ogawa et al.³⁰ for the coupling reaction between a corresponding glycosyl chloride (with the same substitution pattern as **18**) and a reactive primary alcohol function. Since it has been reported³³ that α/β ratios of glycosylations can be increased by using less reactive donors and/or acceptors, we decided to prepare the less reactive glycosyl donors **22a** and **22b**, which contain (two and, respectively, three) acetyl groups instead of benzyl groups.

In a first attempt to synthesize the 2-fluoro-2-deoxy-mannopyranosides derivatives **22a** and **22b**, compound **19a** (see Scheme 3) was treated with (diethylamino)sulphur trifluoride (DAST) in dichloromethane at 40 °C. Under these conditions a complex mixture of products was obtained, although Dessinges et al.³⁴ reported that a mannopyranoside could be converted into a 2-fluoro-2-deoxy-*glucopyranoside* under the same conditions in a high yield. Alternatively, the well-known 2-*O*-trifluoromethanesulfonate derivative³⁵ was prepared by treatment of **19a** with trifluoromethanesulfonic anhydride and 2,6-lutidine. Inversion of the triflate with tetrabutylammonium fluoride in THF at 50 °C afforded compound **20**³⁵ in an overall yield of 35%. In this respect it should be mentioned that, according to Haradahira et al.,³⁵ fluorination of the corresponding β -*O*-methyl derivative of **19b** gives a higher yield of the 2-deoxy-2-fluoro-mannopyranoside. However, due to the easier accessibility of the α -*O*-methyl analogue we used **19a** as starting material.

The next stage in the synthesis of 22a and 22b involved the acetolysis of 20 with 1% sulphuric acid in acetic anhydride³⁶ to give a mixture of compound 21a and compound 21b. The ratio of 21a to 21b was found to be dependent on the temperature and the reaction time. Thus, mainly the tri-O-acetyl-3-O-benzyl derivative 21a (57% yield) was formed when the acetolysis was performed in 1% sulphuric acid in acetic



Scheme 3



Fig. 3. In the presence of TMSOTf as promotor, pathway *i* (leading to the β -glycoside) is favoured when R=Bn, while pathway *ii* (leading to the α -glycoside) is favoured when R=Ac.

anhydride at 45 °C for 35 minutes. On the other hand, when the reaction was conducted at 50 °C for 5 hours, the tetra-O-acetyl derivative 21b was obtained in 63% yield. Anomeric saponification of 21a and 21b with hydrazine acetate in DMF³⁷ and subsequent treatment with cesium carbonate and trichloroacetonitrile gave exclusively the α -imidates 22a and 22b.

First, glycosyl imidate 22a, containing a 3-O-benzyl group, was coupled with acceptor 13b at -5 °C using TMSOTf as promoter to give the disaccharide 24 in a yield of 68%, but in a very poor α/β ratio of 1/3 (Table). Unfortunately, this α/β ratio is even lower than the α/β ratio found in the glycosylation of 13b with 18 (1/1.5), despite the introduction of deactivating acetyloxy groups at position 4 and 6 of the glycosyl donor.

As we found previously³⁸⁻⁴¹ in numerous glycosylations of reactive acceptors with α -glycosyl bromides in the presence of insoluble silver salts, the direct inversion at the anomeric centre (to give β -glycosides) improves when electron-withdrawing substituents at C-2 and C-4 and electron-donating substituents at C-3 and C-6 are present.

Taking into account these results, the predominant formation of the undesired β -coupled product (24- β) can be explained by a combination of similar factors (*i.e.*, coupling of the reactive acceptor 13b with donor 22a, containing electron-withdrawing groups at C-2 and C-4 and an electron-donating group at C-3) that stimulates a direct inversion (S_N2 like reaction, pathway *i* in Fig. 3) at the anomeric centre.

In order to increase the α/β ratio of the above-mentioned glycosylation, we reasoned that we had to suppress direct inversion (pathway *i*) and to stimulate the in situ anomerization (pathway *ii*). Therefore, we selected the low reactive donor **22b**, which contains an electron-withdrawing acetoxy group at C-3. Condensation of glycosyl imidate **22b** with acceptor **13b** in the presence of TMSOTf indeed provided

exclusively the α -coupled product in 55% yield (Table). The above-mentioned results suggest that the substituent effect that was described for glycosylations with glycosyl bromides in the presence of an insoluble silver salt also may apply to other types of coupling reactions.

Since the glycosylation of 22b with the reactive acceptor 13b proceeds stereoselectively, we decided to glycosylate the 6- and 3-hydroxyl groups simultaneously. To this end glycosyl acceptor 26^{42} was prepared and condensed with a small excess of 22b to give 66% of fully α -coupled trisaccharide 27a.

Conversion of 27a into the deprotected derivative 28 was accomplished in two steps. Saponification of the acetyl groups with potassium *tert*-butoxide in methanol, followed by hydrogenolysis in the presence of 10% Pd/C afforded 28 in quantitative yield. The structure and identity of 28 was confirmed by ¹H and ¹⁹F NMR spectroscopy and FAB mass analysis.

In conclusion, the results presented in this paper show that the modified di- and trisaccharide fragments 9a, 9b, 15, 17 and 28 of $Man\alpha(1\rightarrow 6)Man\alpha-OCH_3$ and $Man\alpha(1\rightarrow 6)[Man\alpha(1\rightarrow 3)]Man\alpha-OCH_3$ could be prepared conveniently. However, in the synthesis of the 2-amino-2-deoxy derivatives 15 and 17, low α/β ratios were obtained in the glycosylation of acceptors 13a and 13b with donor 12b. Furthermore in the synthesis of the fluorinated trisaccharide 28, it was found that the presence of an acetoxy group at C-3 of the glycosyl donor strongly increased the α/β ratio of the glycosidic bond formation.

EXPERIMENTAL

General procedures. Pyridine was dried by heating with CaH_2 under reflux and then distilled; *N*,*N*-dimethylformamide (DMF) was stirred with CaH_2 at room temperature and distilled under reduced pressure. Methanol was heated with magnesium and then distilled. Tetrahydrofuran (THF) was distilled from LiAlH₄. Dichloromethane, ether and toluene were distilled from P₂O₅. Pyridine was stored over molecular sieves 4Å, toluene and ether over sodium wire and dichloromethane over basic alumina. Reactions were performed under strict anhydrous conditions unless noted otherwise. Optical rotations were recorded at ambient temperature with a Perkin Elmer 241 polarimeter. TLC analysis was performed on Merck-Fertigplatten (Kieselgel 60 F254, 5x10 cm) or on HPTLC Merck-Fertigplatten (Kieselgel 60 F254, 5x5 cm). Compounds were visualized by spraying with sulphuric acid/ethanol (1/4, v/v) or by Usui (110 g of molybdate phosphoric acid dissolved in 2200 mL of ethanol and 110 mL of sulphuric acid). Column chromatography was performed on Kieselgel 60, 230-400 Mesh (Merck). ¹H NMR, ¹³C NMR and ¹⁹F NMR spectra were recorded on a Bruker WM 360 spectrometer equipped with an ASPECT 3000 computer or a Bruker WM 200 spectrometer; chemical shifts are given in ppm (δ) relative to TMS as internal reference, or relative to D₂O. Fast Atom Bombardment (FAB) mass spectra were recorded on a Finnigan MAT 90 mass spectrometer equipped with a WATV Cs ion gun. Glycerol was used as the matrix.

2,3,4-Tri-O-benzyl-7-deoxy-L-glycero-a-D-manno-heptopyranoside Methyl 2,3,4-Tri-O-benzyl-7-deoxy-D-glycero-a-D-manno-hepto-(5a) and Methyl pyranoside (5b). A solution of 4 (800 mg, 1.73 mmol) in ether (4.0 mL) was added dropwise to a solution of methylmagnesium bromide in ether (3 M, 1.15 mL). After stirring for 2.5 h at room temperature the reaction mixture was diluted with a mixture of ether and aqueous NH₄Cl. The organic layer was washed with water, dried (MgSO₄) and concentrated. Purification of the crude product on silica gel (hexane/ethyl acetate $85/15 \rightarrow 75/25$) gave 5a (370 mg, 45%) and 5b (39 mg, 5%): $R_{f}(5a) = 0.54$ (hexane/ethyl acetate 6/4); $R_f(5b)$ 0.36 (hexane/ethyl acetate 6/4); ¹H NMR (360 MHz)(CDCl₃) of 5a & 1.28 (d, 3H, (C-7)H₃, J_{6,CH3} 6.5 Hz), 3.29 (s, 3H, OCH₃), 3.38 (dd, 1H, H-5, J_{4,5} 9.5 Hz, J_{5,6} 2.0 Hz), 3.79 (dd, 1H, H-2, J_{1,2} 1.9 Hz, J_{2,3} 3.0 Hz), 3.88 (dd, 1H, H-3, J_{3,4} 9.5 Hz), 4.09 (t, 1H, H-4, J_{3,4}=J_{4,5} 9.5 Hz), 4.09 (c, 1H, H-6), 4.74 (d, 1H, H-1, J_{1.2} 1.9 Hz), 4.62-4.99 (m, 6H, 3xCH₂Ph), 7.22-7.39 (m, 15H, H-arom); ¹H NMR (360 MHz)(CDCl₃) of **5b** δ 1.24 (d, 3H, (C-7)<u>H</u>₃, J_{6,CH3} 6.5 Hz), 3.33 (s, 3H, OCH₃), 3.53 (dd, 1H, H-5, J_{5.6} 4.0 Hz), 3.80 (t, 1H, H-2, J_{1,2}=J_{2,3} 2.0 Hz), 3.92-3.95 (m, 2H, H-3, H-4), 4.05 (m, 1H, H-6), 4.72 (d, 1H, H-1, J_{1,2} 2.0 Hz), 4.57-4.79 (m, 6H, 3xCH₂Ph), 7.21-7.41 (m, 15H, H-arom).

6-O-Acetyl-3,4-di-O-benzyl-2-O-benzoyl-α-D-mannopyranosyl Chloride (6). Glycosyl chloride **6** was prepared from 1,6-anhydro-3,4-di-O-benzyl-β-D-mannopyranoside⁴³ by successively benzoylation of the 2-hydroxyl group, acetolysis, anomeric saponification and chlorination of the anomeric centre. Thus, to a solution of 1,6-anhydro-3,4-di-O-benzyl-β-D-mannopyranoside (3.35 g, 0.79 mmol) in pyridine (35 mL) was added benzoyl chloride (1.25 mL). After stirring for 16 h at room temperature, a solution of 4-dimethylaminopyridine (5 mg) in aqueous NaHCO₃ was added. The mixture was stirred for another 30 min and then extracted with dichloromethane. The organic layer was washed with water, dried (MgSO₄) and concentrated to give crude 1,6-anhydro-3,4-di-O-benzyl-2-O-benzoyl-1,6-anhydro-β-D-mannopyranoside. The crude compound was dissolved in a mixture of acetic anhydride (60 mL) and acetic acid (0.5 mL). Trifluoroacetic acid (4.0 mL) was added at 0 °C and the mixture was stirred for 2 h at room temperature. Next, toluene was added and the mixture was concentrated. Purification on silica gel (toluene/ethyl acetate 95/5 \rightarrow 9/1) afforded 1,6-di-O-acetyl-3,4-di-O-benzyl-2-O-benzoyl- α/β -Dmannopyranoside (4.32 g, 81%). Anomeric saponification of this compound was accomplished using hydrazine acetate in DMF as described for the synthesis of 22a The obtained 6-O-acetyl-3,4-di-O-benzyl-2-O-benzoyl-α/β-D-manno-(yield 91%). pyranoside (3.65 g, 7.21 mmol) was dissolved in a mixture of dichloromethane (54 mL) and DMF (8.0 mL). Next, a solution of oxalyl chloride in dichloromethane (1 M, 27 mL) was added and the reaction mixture was stirred for 45 min at room temperature. Cold aqueous NaHCO₃ was added and the organic layer was washed with cold brine, dried and concentrated to give compound 6 (3.55 g, 94%): $R_f 0.68$ (toluene/ethyl acetate 8/2); ¹H NMR (200 MHz)(CDCl₃) & 2.05 (s, 3H, CH₃CO), 3.95 (t, 1H, H-4, $J_{3,4}=J_{4,5}$ 9.5 Hz), 4.10-4.45 (m, 4H, H-3, H-5, H-6a, H-6b), 4.56-4.95 (m, 4H, 2xCH₂Ph), 5.70 (dd, 1H, H-2, J_{1,2} 2.2 Hz, J_{2,3} 3.5 Hz), 6.12 (d, 1H, H-1, J_{1,2} 2.2 Hz), 7.14-7.69 (m, 15H, H-arom).

2,3,4-Tri-O-benzyl-6-O-(6-O-acetyl-2-O-benzoyl-3,4-di-O-benzyl-a-Methyl **D-mannopyranosyl)-7-deoxy-L**-glycero- α -**D-manno-heptopyranoside** (7a). A mixture of compound 5a (40 mg, 0.083 mmol), silver trifluoromethanesulfonate (64 mg, 0.25 mmol), 2,6-di-tert-butylpyridine (14 µL, 0.062 mmol) and powdered molecular sieves 4Å in dichloromethane (1.4 mL) was stirred at 0 °C. A solution of glycosyl chloride 6 (50 mg, 0.096 mmol) in dichloromethane (0.5 mL) was added dropwise. After stirring for 1 h at 0 °C the mixture was diluted with aqueous NaHCO₃, filtered and the organic layer was washed with aqueous NaCl, dried and concentrated. The residue was purified on silica gel (toluene/ethyl acetate $95/5 \rightarrow 8/2$) to give 7a (72 mg, 90%): R_f 0.69 (dichloromethane/acetone 95/5); ¹H NMR (360 MHz)(CDCl₃) δ 1.39 (d, 3H, (C-7)H₃, J_{6,CH3} 6.4 Hz), 1.95 (s, 3H, CH₃CO), 3.31 (s, 3H, OCH₃), 3.48 (dd, 1H, H-5, J_{4,5} 9.2 Hz, J_{5,6} 2.0 Hz), 3.81 (dd, 1H, H-2, J_{1,2} 2.1 Hz, J_{2,3} 3.2 Hz), 3.84 (t, 1H, H-4', J_{3',4'}=J_{4',5'} 9.1 Hz), 3.89 (dd, 1H, H-3, J_{3,4} 9.2 Hz), 3.93 (m, 1H, H-5'), 4.09 (t, 1H, H-4, J_{3,4}=J_{4,5} 9.2 Hz), 4.10 (m, 2H, H-6a', H-6b'), 4.15 (dd, 1H, H-3', J_{2',3'} 3.2 Hz), 4.25 (dq, 1H, H-6), 4.41-4.99 (m, 10H, 5xCH₂Ph), 4.84 (d, 1H, H-1, J_{1,2} 2.1 Hz), 5.21 (d, 1H, H-1', J_{1'.2'} 2.0 Hz), 5.71 (dd, 1H, H-2'), 7.06-8.13 (m, 30H, H-arom).

Methyl 2,3,4-Tri-O-benzyl-6-O-(6-O-acetyl-2-O-benzoyl-3,4-di-O-benzyl- α -D-mannopyranosyl)-7-deoxy-D-glycero- α -D-manno-heptopyranoside (7b). Compound 7b was prepared by reacting together compound 5b and glycosyl chloride 6 in the same way as described for the synthesis of 7a: yield of 7b 77%; R_f 0.73

(dichloromethane/acetone 95/5); ¹H NMR (360 MHz)(CDCl₃) δ 1.21 (d, 3H, (C-7)<u>H</u>₃, J_{6,CH3} 6.5 Hz), 2.03 (s, 3H, C<u>H</u>₃CO), 3.32 (s, 3H, OC<u>H</u>₃), 3.74 (dd, 1H, H-5, J_{4,5} 9.8 Hz, J_{5,6} 1.8 Hz), 3.76 (dd, 1H, H-2, J_{1,2} 2.0 Hz, J_{2,3} 3.2 Hz), 3.79 (t, 1H, H-4, J_{3,4}=J_{4,5} 9.8 Hz), 3.90 (dd, 1H, H-3), 3.91 (dd, 1H, H-4', J_{3',4'} 9.2 Hz, J_{4',5'} 9.8 Hz), 4.01 (m, 1H, H-5'), 4.14 (dq, 1H, H-6), 4.17 (dd, 1H, H-3', J_{2',3'} 3.2 Hz), 4.35-4.38 (m, 2H, H-6a', H-6b'), 4.51-4.93 (m, 10H, 5xC<u>H</u>₂Ph), 4.76 (d, 1H, H-1, J_{1,2} 2.0 Hz), 5.14 (d, 1H, H-1', J_{1',2'} 2.0 Hz), 5.62 (dd, 1H, H-2'), 7.18-8.12 (m, 30H, H-arom).

Methyl 2,3,4-Tri-O-benzyl-6-O-(3,4-di-O-benzyl- α -D-mannopyranosyl)-7-deoxy-L-glycero- α -D-manno-heptopyranoside (8a). Compound 7a (62 mg, 0.064 mmol) was dissolved in a mixture of dioxane and methanol (2.0 mL, 1/1) and potassium *tert*-butoxide (4 mg) was added. After stirring for 2.5 h at room temperature, the reaction mixture was neutralized with Dowex 50 (H⁺) resin and filtered. The filtrate was concentrated and the residue was chromatographed on silica gel (dichloro-methane/methanol 99/1 \rightarrow 9/1) to give 8a (51 mg, 97%): R_f 0.41 (dichloro-methane/methanol 95/5).

Methyl 2,3,4-Tri-O-benzyl-6-O-(3,4-di-O-benzyl- α -D-mannopyranosyl)-7-deoxy-D-glycero- α -D-manno-heptopyranoside (8b). Compound 7b (35 mg, 0.036 mmol) was treated as described for the synthesis of compound 8a, to give 8b (34 mg, 98%): R_f 0.50 (dichloromethane/methanol 96/4).

Methyl 6-O-(a-D-Mannopyranosyl)-7-deoxy-L-glycero-a-D-manno-heptopyranoside (9a). A solution of compound 8a (51 mg, 0.062 mmol) in a mixture of DMF (12 mL) and water (0.1 mL) was hydrogenolyzed in the presence of 10% Pd/C (48 mg) for 16 h. The reaction mixture was filtered, and the filtrate was concentrated to give 9a (23 mg, 100%): $R_f 0.57$ (dichloromethane/methanol/water 5/4/1); $[\alpha]_D$ +68.2° (c 1.0, H₂O); FAB(+) 371.1 (M+H)⁺; FAB(-) 369.1 (M-H)⁻; ¹H NMR (360 MHz)(D₂O) δ 1.33 (d, 3H, (C-7)H₃, J_{6,CH3} 6.3 Hz), 3.41 (s, 3H, OCH₃), 3.52 (dd, 1H, H-5, J_{4,5} 9.6 Hz, J_{5,6} 1.2 Hz), 3.68 (t, 1H, H-4', J_{3',4}:=J_{4',5'} 9.2 Hz), 3.72 (dd, 1H, H-3, $J_{2,3}$ 3.5 Hz, $J_{3,4}$ 9.6 Hz), 3.74-3.80 (m, 2H, H-5', H-6a'), 3.87 (t, 1H, H-4, $J_{3,4}=J_{4,5}$ 9.6 Hz), 3.89 (dd, 1H, H-3', J_{2',3'} 3.5 Hz, J_{3',4'} 9.2 Hz), 3.93 (dd, 1H, H-2, J_{1,2} 1.5 Hz, J_{2,3} 3.5 Hz), 3.94 (m, 1H, H-6b'), 3.95 (dd, 1H, H-2', J_{1',2'} 2.0 Hz, J_{2',3'} 3.5 Hz), 4.29 (dq, 1H, H-6), 4.77 (d, 1H, H-1, $J_{1,2}$ 1.5 Hz), 5.02 (d, 1H, H-1', $J_{1',2'}$ 2.0 Hz); ¹³C NMR $(D_2O) \delta 16.79 (C-7(H_3)), 57.57 (OCH_3), 63.73, 69.29, 69.53, 70.54, 72.79, 73.38,$ 73.42, 74.15, 76.08, 76.84 (C-2, C-3, C-4, C-5, C-6, C-2', C-3', C-4', C-5', C-6'), 99.34 (C-1, J_{C-1.H-1} 170.4 Hz), 103.99 (C-1', J_{C-1',H-1'} 170.0 Hz).

Methyl 6-O-(α -D-Mannopyranosyl)-7-deoxy-D-glycero- α -D-manno-heptopyranoside (9b). Compound 8b (24 mg, 0.029 mmol) was debenzylated as described for the synthesis of **9a**, to afford **9b** (10.8 mg, 100%): R_f 0.61 (dichloromethane/methanol/water 5/4/1); $[\alpha]_D$ +98.6° (*c* 0.77, H₂O); FAB(+) 371.1 (M+H)⁺; FAB(-) 369.1 (M-H)⁻; ¹H NMR (360 MHz)(D₂O) δ 1.27 (d, 3H, (C-7)H₃, J_{6,CH3} 6.5 Hz), 3.36 (s, 3H, OCH₃), 3.58 (t, 1H, H-4, J_{3,4}=J_{4,5} 9.7 Hz), 3.62 (t, 1H, H-4', J_{3',4}=J_{4',5'} 9.2 Hz), 3.67-3.75 (m, 2H, H-5', H-6a'), 3.73 (dd, 1H, H-3, J_{2,3} 3.5 Hz, J_{3,4} 9.7 Hz), 3.78 (dd, 1H, H-5, J_{4,5} 9.7 Hz, J_{5,6} 3.0 Hz), 3.81 (dd, 1H, H-3', J_{2',3'} 3.1 Hz, J_{3',4'} 9.2 Hz), 3.87 (dd, 1H, H-2', J_{1',2'} 1.7 Hz, J_{2',3'} 3.1 Hz), 3.88 (c, 1H, H-6b'), 3.91 (dd, 1H, H-2, J_{1,2} 1.5 Hz, J_{2,3} 3.5 Hz), 4.22 (dq, 1H, H-6), 4.75 (d, 1H, H-1, J_{1,2} 1.5 Hz), 5.00 (d, 1H, H-1', J_{1',2'} 1.7 Hz); ¹³C NMR (D₂O) δ 16.01 (C-7(H₃)), 57.07 (OCH₃), 63.45, 69.32, 69.68, 72.27, 72.87, 72.94, 73.25, 73.75, 73.76, 75.63 (C-2, C-3, C-4, C-5, C-6, C-2', C-3', C-4', C-5', C-6'), 100.71 (C-1, J_{C-1,H-1} 172.4 Hz), 103.45 (C-1', J_{C-1',H-1}, 168.3 Hz).

6-O-Acetyl-2-azido-3,4-di-O-benzyl-2-deoxy-α-D-glucopyranosyl Trichloroacetimidate (11b) and 6-O-Acetyl-2-azido-3,4-di-O-benzyl-2-deoxy- α -D-mannopyranosyl Trichloroacetimidate (12b). To a stirred mixture of compound 10 (104 g, 0.22 mol) in tetrahydrofuran (1000 mL) was added dropwise piperidine (100 mL) at 0 °C. After stirring for 16 h at room temperature the mixture was neutralized with 2 M HCl and extracted with dichloromethane. The organic layer was washed with water, aqueous NaHCO3 and water, dried (MgSO4) and concentrated to give a mixture of 11a and 12a. The crude mixture was dissolved in dichloromethane (1080 mL), and potassium carbonate (35.4 g) and trichloroacetonitrile (105 mL) were subsequently added at 0 °C. After stirring for 4 h, the mixture was filtered, and the filtrate was concentrated to dryness. Purification of the residue on silica gel (hexane/ethyl acetate $9/1 \rightarrow 8/2$) gave compound 11b and 12b (yield of 11b and 12b 80%): R_f (12b) 0.62 (dichloromethane/acetone 97/3); ¹H NMR (200 MHz)(CDCl₃) of **12b** δ 2.04 (s, 3H, CH₃CO), 3.90-3.95 (m, 3H, H-2, H-4, H-5), 4.11 (dd, 1H, H-3, J_{2,3} 3.8 Hz, J_{3,4} 9.5 Hz), 4.26-4.32 (m, 2H, H-6a, H-6b), 4.58-4.97 (m, 4H, 2xOCH₂Ph), 6.18 (d, 1H, H-1, J₁₂ 2.0 Hz), 7.26-7.44 (m, 10H, H-arom), 8.63 (s, 1H, OCNHCCl₃).

6-O-Acetyl-2-azido-3,4-di-O-benzyl-2-deoxy-β-D-mannopyranosyl Trichloroacetimidate (12c). To a stirred mixture of 12b (50 mg, 0.087 mmol) in a mixture of dichloromethane (2.0 mL) and water (10 μ L) was added boron trifluoride etherate (5 μ L). After stirring for 30 min at room temperature the mixture was poured into aqueous NaHCO₃. The organic layer was washed with water, dried and concentrated to give 12a (R_f 0.22 (dichloromethane/acetone 97/3)). The crude compound was dissolved in dichloromethane (0.40 mL) and trichloroacetonitrile (0.11 mL). Potassium carbonate (34 mg) was added at 0 °C and the mixture was stirred for 20 min at room temperature. Purification of the reaction mixture on silica gel (dichloromethane/acetone 98/2) gave β -imidate 12c (25 mg, 50%), together with α -imidate 12b (10 mg, 20%) and compound 12a (6 mg, 16%): R_f(12c) 0.57 (dichloromethane/acetone 97/3); ¹H NMR (200 MHz)(CDCl₃) of 12c δ 5.84 (d, 1H, H-1, J_{1,2} 1.8 Hz), 8.69 (s, 1H, OCN<u>H</u>CCl₃).

Methyl 2,3,4-Tri-*O*-benzyl-6-*O*-(6-*O*-acetyl-2-azido-3,4-di-*O*-benzyl-2-deoxyα-D-mannopyranosyl)-α-D-mannopyranoside (14a). To a solution of 12b (90 mg, 0.16 mmol) and 13a (85 mg, 0.18 mmol) in ether (3.5 mL) containing spherical pearls molecular sieves 4Å was added trimethylsilyl trifluoromethanesulfonate (4.7 µL) in dichloromethane (120 µL) at -40 °C. After stirring for 30 min at -40 °C, the mixture was filtered, and the filtrate was washed with aqueous NaHCO₃ and water, dried and concentrated. The residue was purified on silica gel (toluene/ethyl acetate 95/5) to give 14a-α (66 mg, 48%) together with the β-coupled disaccharide 14a-β (60 mg, 44%): R_f(14a-α) 0.64 (dichloromethane/acetone 97/3); R_f(14a-β) 0.58 (dichloromethane/acetone 97/3); ¹H NMR (200 MHz)(CDCl₃) of 14a-α δ 2.00 (s, 3H, CH₃CO), 3.27 (s, 3H, OCH₃), 4.72 (d, 1H, H-1, J_{1,2} 1.5 Hz), 5.01 (d, 1H, H-1', J_{1',2'} 1.7 Hz); ¹H NMR (200 MHz)(CDCl₃) of 14a-β δ 1.99 (s, 3H, CH₃CO), 3.27 (s, 3H, OCH₃), 4.46 (d, 1H, H-1', J_{1',2'} 1.2 Hz), 4.70 (d, 1H, H-1, J_{1,2} 1.9 Hz).

Methyl 2,3,4-Tri-O-benzyl-6-O-(2-azido-3,4-di-O-benzyl-2-deoxy- α -D-mannopyranosyl)- α -D-mannopyranoside (14b). To a solution of compound 14a (66 mg, 0.075 mmol) in a mixture of dioxane and methanol (3.0 mL, 2/1) was added a catalytic amount of potassium *tert*-butoxide. After stirring 30 min at room temperature, Dowex 50 (H⁺) was added to the reaction mixture. The mixture was filtered, and the filtrate was concentrated. Purification of the residue on silica gel (dichloromethane/ethyl acetate 97/3 \rightarrow 95/5) afforded 14b (56 mg, 89%): R_f 0.26 (dichloromethane/acetone 97/3).

Methyl 3-O-Allyl-2,4-di-O-benzyl-6-O-(6-O-acetyl-2-azido-3,4-di-O-benzyl-2-deoxy-α-D-mannopyranosyl)-α-D-mannopyranoside (14c). Compound 14c was obtained in the same way as described for the synthesis of 14a, starting from glycosyl donor 12b and glycosyl acceptor 13b: yield of 14c-α 38%; yield of 14c-β 54%; $R_f(14c-\alpha) = 0.52$ (dichloromethane/acetone 97/3); $R_f(14c-\beta) = 0.47$ (dichloromethane/acetone); $R_f(14c-\beta) = 0.4$

4xC<u>H</u>₂Ph), 4.71 (d, 1H, H-1, J_{1,2} 1.5 Hz), 5.00 (d, 1H, H-1', J_{1',2'} 1.7 Hz), 5.25 (m, 2H, CH₂-CH=C<u>H</u>₂), 5.95 (m, 1H, CH₂-C<u>H</u>=CH₂), 7.21-7.46 (m, 20H, H-arom); ¹H NMR (360 MHz)(CDCl₃) of **14c-β** δ 4.47 (d, 1H, H-1', J_{1',2'} 1.2 Hz), 4.68 (d, 1H, H-1, J_{1,2} 1.9 Hz); ¹³C NMR (CDCl₃) of **14c-β** δ 98.93 (d, C-1, J_{C-1,H-1} 168 Hz), 100.19 (d, C-1', J_{C-1',H-1'} 160 Hz).

Methyl 2,4-Di-O-benzyl-6-O-(6-O-acetyl-2-azido-3,4-di-O-benzyl-2-deoxy- α -D-mannopyranosyl)- α -D-mannopyranoside (14d). To a solution of 14c (60 mg, 0.073 mmol) in THF (25 mL) was added a catalytic amount of 1,5-cyclooctadienebis[methyldiphenylphosphine]iridium hexafluorophosphate. The stirred mixture was degassed, placed under hydrogen for 2 min, degassed and placed under nitrogen. After stirring for 2 h at room temperature, the mixture was diluted with water (2.5 mL) and N-iodosuccinimide (14 mg) was added. After stirring for 1 h at room temperature, the mixture was concentrated and the residue was purified on silica gel (toluene/ethyl acetate 9/1 \rightarrow 1/1) to give 14d (31 mg, 54%) and 27% of starting compound 14c, R_f 0.23 (toluene/ethyl acetate 8/2).

6-O-(2-Amino-2-deoxy-α-D-mannopyranosyl)-α-D-mannopyrano-Methyl side (15). A mixture of compound 14b (56 mg, 0.067 mmol) and palladium on activated charcoal (10%, 56 mg) in DMF (10 mL) and acetic acid (1.0 mL) was stirred under an atmosphere of hydrogen for 16 h. The mixture was filtered, and the filtrate was concentrated and redissolved in a mixture of tert-butyl alcohol, water and acetic acid (11 mL, 5/5/1). Palladium on carbon (10%, 25 mg) was added and the mixture was stirred under an atmosphere of hydrogen. After 16 h the mixture was filtered, and the filtrate was concentrated to give 15 (24 mg, 100%): R_f 0.08 (dichloromethane/methanol/water 13/6/1); $[\alpha]_D$ +60.2° (c 1.0, H₂O); FAB(+) 356.1 (M+H)⁺; FAB(-) 354.2 (M-H)⁻; ¹H NMR (360 MHz)(D₂O) δ 3.40 (s, 3H, OCH₃), 3.61 (c, 1H, H-2'), 3.66 (c, 1H, H-4'), 3.95 (c, 1H, H-2), 4.12 (dd, 1H, H-3', J_{2'3'} 4.3 Hz, J_{3'4'} 9.8 Hz), 4.76 (d, 1H, H-1, $J_{1,2}$ 1.7 Hz), 5.07 (bs, 1H, H-1'); ¹³C NMR (D₂O) δ 56.41 (C-2'), 57.50 (OCH₃), 63.09, 68.55 (C-6, C-6'), 68.72, 69.06, 70.70, 72.58, 73.45, 73.45, 75.05 (C-2, C-3, C-4, C-5, C-3', C-4', C-5'), 99.82, 103.81 (C-1, C-1').

Methyl 2,4-Di-O-benzyl-3-O-(6-O-acetyl-2-azido-3,4-di-O-benzyl-2-deoxy-α-D-mannopyranosyl)-6-O-(6-O-acetyl-2-azido-3,4-di-O-benzyl-2-deoxy-α-D-mannopyranosyl)-α-D-mannopyranoside (16a). Compound 12b and compound 14d were coupled at -20 °C to give trisaccharide 16a, using the procedure described for the preparation of 14a: yield 16a-α 35%; yield 16a-β 15%; $R_f(16a-\alpha)$ 0.59 (dichloromethane/acetone 95/5); $R_f(16a-\beta)$ 0.44 (dichloromethane/acetone 95/5); ¹H NMR (360 MHz)(CDCl₃) of 16a-α δ 2.00, 2.01 (2xs, 6H, 2xCH₃CO), 3.27 (s, 3H, OCH₃),

3.61 (dd, 1H, H-2', $J_{1',2'}$ 1.8 Hz, $J_{2',3'}$ 3.9 Hz), 3.62 (m, 1H, H-5), 3.68-3.74 (m, 3H, H-2, H-6a, H-4'), 3.78-3.86 (m, 4H, H-6b, H-5', H-4'', H-5''), 3.87 (t, 1H, H-4, $J_{3,4}=J_{4,5}$ 10.0 Hz), 4.00 (dd, 1H, H-3', $J_{2',3'}$ 3.9 Hz, $J_{3',4'}$ 9.4 Hz), 4.00-4.02 (m, 2H, H-2'', H-3''), 4.03 (dd, 1H, H-3, $J_{2,3}$ 3.4 Hz, $J_{3,4}$ 10.0 Hz), 4.14 (dd, 1H, H-6a', $J_{5',6a'}$ 5.7 Hz, $J_{6a',6b'}$ 11.4 Hz), 4.18-4.24 (m, 2H, H-6b', H-6a''), 4.27 (dd, 1H, H-6b'', $J_{5'',6b''}$ 1.2 Hz, $J_{6a',6b''}$ 10.0 Hz), 4.53-4.91 (m, 12H, $6xC\underline{H}_2Ph$), 4.71 (d, 1H, H-1, $J_{1,2}$ 1.5 Hz), 5.02 (c, 2H, H-1', H-1''), 7.18-7.45 (m, 30H, H-arom). The signals for the 2-amino-2-deoxy-mannopyranoside units might be interchanged.

Methyl 2,4-Di-O-benzyl-3-O-(2-azido-3,4-di-O-benzyl-2-deoxy- α -D-mannopyranosyl)-6-O-(2-azido-3,4-di-O-benzyl-2-deoxy- α -D-mannopyranosyl)- α -Dmannopyranoside (16b). Compound 16a (13 mg, 0.011 mmol) was deacetylated as described above for the synthesis of 14b, to give compound 16b (12 mg, 100%): R_f 0.03 (dichloromethane/acetone 95/5).

Methyl 3-O-(2-Amino-2-deoxy-α-D-mannopyranosyl)-6-O-(2-amino-2-deoxy-α-D-mannopyranosyl)-α-D-mannopyranoside (17). Reduction of the azide groups and hydrogenolytic cleavage of the benzyl groups of 16b (12 mg, 0.011 mmol) was performed as described for the synthesis of 15, to give the fully deprotected trisaccharide 17 (7 mg, 100%): $[\alpha]_D$ +64.8° (*c* 0.5, H₂O); FAB(+) 517 (M+H)⁺; FAB(-) 515 (M-H)⁻; ¹H NMR (360 MHz)(D₂O) δ 3.38 (s, 3H, OCH₃), 3.67 (dd, 1H, H-2', J_{1',2'} 0.9 Hz, J_{2',3'} 4.6 Hz), 3.72 (c, 1H, H-2''), 4.09 (dd, 1H, H-2, J_{1,2} 1.7 Hz, J_{2,3} 4.9 Hz), 4.12 (dd, 1H, H-3', J_{3',4'} 10.0 Hz), 4.15 (dd, 1H, H-3'', J_{2'',3''} 4.2 Hz, J_{3'',4''} 10.0 Hz), 4.71 (d, 1H, H-1, J_{1,2} 1.7 Hz), 5.08 (d, 1H, H-1', J_{1',2'} 0.9 Hz), 5.29 (d, 1H, H-1'', J_{1'',2''} 0.9 Hz); ¹³C NMR (D₂O) δ 100.97 (C-1), 103.46 (C-1'), 103.48 (C-1''). The signals for the 2-amino-2-deoxy-mannopyranoside units might be interchanged.

3,4,6-Tri-O-benzyl-2-deoxy-2-fluoro- α -D-mannopyranosyl Trichloroacetimidate (18). To a solution of 3,4,6-tri-O-benzyl-2-deoxy-2-fluoro-D-mannopyranose (43 mg, 0.095 mmol) in a mixture of dichloromethane (0.75 mL) and trichloroacetonitrile (0.14 mL) was added cesium carbonate (5 mg). After stirring for 45 min at room temperature, the mixture was filtered, and the filtrate was concentrated. Purification of the residue on silica gel (toluene \rightarrow toluene/ethyl acetate 95/5) afforded compound 18 (45 mg, 79%): R_f 0.34 (toluene/ethyl acetate 95/5).

1,4,6-Tri-O-acetyl-3-O-benzyl-2-deoxy-2-fluoro- α -D-mannopyranoside (21a) and 1,3,4,6-Tetra-O-acetyl-2-deoxy-2-fluoro- α -D-mannopyranoside (21b). Compound 20 (105 mg, 0.281 mmol) was dissolved in a solution of sulphuric acid in acetic anhydride (1%, 2.0 mL). After stirring for 35 min at 45 °C, solid NaHCO₃ was added and the mixture was diluted with ethyl acetate and water. The organic layer was washed with aqueous NaHCO₃ and water, dried (MgSO₄) and concentrated. Purification on silica gel (hexane/ethyl acetate $8/2 \rightarrow 6/4$) afforded **21a** (64 mg, 57%) and **21b** (15 mg, 15%). If the reaction mixture was stirred for 5 h at 50 °C, 5% of **21a** and 63% of **21b** were isolated: R_f(**21a**) 0.28 (hexane/ethyl acetate 8/2); R_f(**21b**) 0.25 (hexane/ethyl acetate 8/2); ¹H NMR (200 MHz)(CDCl₃) of **21a** δ 2.04, 2.08, 2.11 (3xs, 9H, 3xCH₃CO), 3.82 (ddd, 1H, H-3, J_{2,3} 2.4 Hz, J_{3,4} 10.0 Hz, J_{H-3,F} 28.3 Hz), 3.96 (m, 1H, H-5), 4.10 (dd, 1H, H-6a, J_{5,6a} 2.3 Hz, J_{6a,6b} 12.4 Hz), 4.24 (dd, 1H, H-6b, J_{5,6b} 4.6 Hz), 4.67 (AB, 2H, CH₂Ph), 4.70 (dt, 1H, H-2, J_{1,2}=J_{2,3} 2.3 Hz, J_{H-2,F} 48.4 Hz), 5.40 (dt, 1H, H-4, J_{3,4}=J_{4,5} 10.0 Hz, J_{H-4,F} 0.9 Hz), 6.26 (dd, 1H, H-1, J_{1,2} 2.3 Hz, J_{H-1,F} 6.5 Hz), 7.26-7.44 (m, 5H, H-arom); ¹H NMR (200 MHz)(CDCl₃) of **21b** δ 2.06, 2.10, 2.12, 2.17 (4xs, 12H, 4xCH₃CO), 4.06 (m, 1H, H-5), 4.12 (dd, 1H, H-6a, J_{5,6a} 2.3 Hz, J_{6a,6b} 12.5 Hz), 4.30 (dd, 1H, H-6b, J_{5,6b} 4.5 Hz), 4.78 (dt, 1H, H-2, J_{1,2}=J_{2,3} 2.4 Hz, J_{1,4}=J_{4,5} 10.0 Hz, J_{H-4,F} 1.5 Hz), 6.19 (dd, 1H, H-1, J_{1,2} 2.4 Hz, J_{H-1,F} 6.8 Hz).

4,6-Di-*O*-acetyl-3-*O*-benzyl-2-deoxy-2-fluoro-α-D-mannopyranosyl Trichloroacetimidate (22a). Compound 21a (68 mg, 0.171 mmol) was dissolved in a solution of hydrazine acetate in DMF (0.1 M, 1.8 mL) and stirred for 1 h at room temperature. Next, the reaction mixture was diluted with dichloromethane and acetic acid and washed with water, aqueous NaHCO₃ and brine. The organic layer was dried and concentrated to give 4,6-di-*O*-acetyl-3-*O*-benzyl-2-deoxy-2-fluoro-α-D-mannopyranoside (61 mg, 100%, R_f 0.22 (hexane/ethyl acetate 6/4)). The crude compound was then converted to 22a using the procedure described for 18. Purification on silica gel (hexane/ethyl acetate 8/2 → 6/4) afforded 22a (49%): R_f 0.59 (hexane/ethyl acetate 6/4); ¹H NMR (200 MHz)(CDCl₃) δ 2.06, 2.07 (2xs, 6H, 2xCH₃CO), 3.88 (ddd, 1H, H-3, J_{2,3} 2.4 Hz, J_{3,4} 10.0 Hz, J_{H-3,F} 28.4 Hz), 3.99-4.28 (m, 3H, H-5, H-6a, H-6b), 4.69 (AB, 2H, CH₂Ph), 4.78 (dt, 1H, H-2, J_{1,2}=J_{2,3} 2.4 Hz, J_{H-2,F} 48.0 Hz), 5.45 (t, 1H, H-4, J_{3,4}=J_{4,5} 10.0 Hz), 6.42 (dd, 1H, H-1, J_{1,2} 2.4 Hz, J_{H-1,F} 6.1 Hz), 7.28-7.39 (m, 5H, H-arom), 9.76 (s, 1H, OCN<u>H</u>CCl₃).

3,4,6-Tri-*O*-acetyl-2-deoxy-2-fluoro-α-D-mannopyranosyl Trichloroacetimidate (22b). Compound 21b was converted to 22b as described for the synthesis of 22a. Purification on silica gel (toluene/ethyl acetate 9/1 → 1/1) afforded compound 22b in 87% yield: R_f 0.39 (toluene/ethyl acetate 8/2); ¹H NMR (200 MHz)(CDCl₃) δ 2.07, 2.09, 2.12 (3xs, 9H, 3xCH₃CO), 4.07-4.35 (m, 3H, H-5, H-6a, H-6b), 4.98 (dt, 1H, H-2, J_{1,2}=J_{2,3} 2.2 Hz, J_{H-2,F} 48.9 Hz), 5.35 (ddd, 1H, H-3, J_{3,4} 10.0 Hz, J_{H-3,F} 27.8 Hz), 5.48 (t, 1H, H-4, J_{3,4}=J_{4,5} 10.0 Hz), 6.47 (dd, 1H, H-1, J_{1,2} 2.2 Hz, J_{H-1,F} 6.3 Hz), 9.82 (s, 1H, OCN<u>H</u>CCl₃). Methyl 3-O-Allyl-2,4-di-O-benzyl-6-O-(3,4,6-tri-O-benzyl-2-deoxy-2-fluoroα/β-D-mannopyranosyl)-α-D-mannopyranoside (23). A mixture of glycosyl donor 18 (44 mg, 0.074 mmol), glycosyl acceptor 13b (31 mg, 0.074 mmol) and spherical pearls molecular sieves 4Å in ether (1.0 mL) was stirred at -20 °C. A solution of trimethylsilyl trifluoromethanesulfonate (2 µL) in dichloromethane (18 µL) was added dropwise to the mixture. After stirring for 30 min at -20 °C, the mixture was diluted with aqueous NaHCO₃. The organic layer was washed with water, dried and concentrated. The residue was purified on silica gel (hexane/ethyl acetate 8/2) to give 23-α (18 mg, 29%)(R_f 0.33 (hexane/ethyl acetate 8/2) and 23-β (27 mg, 43%)(R_f 0.27 (hexane/ethyl acetate 8/2): ¹H NMR (200 MHz)(CDCl₃) of 23-α δ 4.87 (dt, 1H, H-2', $J_{1',2'}=J_{2',3}$ 1.8 Hz, $J_{H-2',F}$ 50.0 Hz), 5.18 (dd, 1H, H-1', $J_{1',2'}$ 1.8 Hz, $J_{H-1',F}$ 7.0 Hz); ¹⁹F NMR (CDCl₃) of 23-α δ -205.71 (ddd, F, $J_{H-1',F}$ 7.0 Hz, $J_{H-2',F}$ 48.0 Hz, $J_{H-3',F}$ 28.0 Hz).

Methyl 3-O-Allyl-2,4-di-O-benzyl-6-O-(4,6-di-O-acetyl-3-O-benzyl-2-deoxy-2-fluoro-α/β-D-mannopyranosyl)-α-D-mannopyranoside (24). Glycosyl donor 22a and glycosyl acceptor 13b were coupled at -5 °C using the procedure described for the synthesis of compound 23, to give 24-α (yield 17%, R_f 0.31 (hexane/ether 4/6)) and 24-β (yield 51%, R_f 0.18 (hexane/ether 4/6)): ¹H NMR (200 MHz)(CDCl₃) of 24-α δ 4.85 (dt, 1H, H-2', J_{1',2'}=J_{2',3} 2.0 Hz, J_{H-2',F} 50 Hz), 5.22 (dd, 1H, H-1', J_{1',2'} 2.0 Hz, J_{H-1',F} 7.0 Hz), 5.29 (t, 1H, H-4', J_{3',4'}=J_{4',5'} 9.8 Hz); ¹⁹F NMR (CDCl₃) of 24-α δ -206.03 (ddd, F, J_{H-1',F} 7.0 Hz, J_{H-2',F} 50.0 Hz, J_{H-3',F} 28.2 Hz); ¹⁹F NMR (CDCl₃) of 24-β δ -220.80 (ddd, F, J_{H-1',F} 19.0 Hz, J_{H-2',F} 49.8 Hz, J_{H-3',F} 28.0 Hz).

Methyl 3-O-Allyl-2,4-di-O-benzyl-6-O-(3,4,6-tri-O-acetyl-2-deoxy-2-fluoroα-D-mannopyranosyl)-α-D-mannopyranoside (25). Glycosyl donor 22b and glycosyl acceptor 13b were coupled at -5 °C using the procedure described for the synthesis of compound 23, to give compound 25 (yield 55%, R_f 0.30 (dichloromethane/ethyl acetate 95/5)): ¹H NMR (360 MHz)(CDCl₃) δ 2.02, 2.04, 2.07 (3xs, 9H, 3xCH₃CO), 3.20 (s, 3H, OCH₃), 3.74-3.86 (m, 3H, H-3, H-4, H-6a), 3.75 (c, 1H, H-2), 3.68 (m, 1H, H-5), 3.88 (dd, 1H, H-6b), 4.03 (m, 1H, H-5'), 4.10 (m, 2H, CH₂-CH=CH₂), 4.11 (c, 1H, H-6a'), 4.20 (dd, 1H, H-6b'), 4.58-5.02 (m, 4H, 2xCH₂Ph), 4.67 (d, 1H, H-1, J_{1,2} 1.7 Hz), 4.77 (dt, 1H, H-2', J_{1',2'}=J_{2',3'} 2.5 Hz, J_{H-2',F} 49.0 Hz), 5.21 (dd, 1H, H-1', J_{1',2'} 2.5 Hz, J_{H-1',F} 7.5 Hz), 5.23 (m, 2H, CH₂-CH=CH₂), 5.26 (ddd, 1H, H-3', J_{3',4'} 10.0 Hz, J_{H-3',F} 30.5 Hz), 5.32 (c, 1H, H-4'), 5.92 (m, 1H, CH₂-CH=CH₂), 7.22-7.42 (m, 10H, H-arom); ¹⁹F NMR (CDCl₃) δ -205.5 (ddd, F, J_{H-1',F} 7.5 Hz, J_{H-2',F} 49.0 Hz, J_{H-3',F} 30.5 Hz).

Methyl 2,4-Di-*O*-benzyl-3-*O*-(3,4,6-tri-*O*-acetyl-2-deoxy-2-fluoro-α-D-mannopyranosyl)-6-*O*-(3,4,6-tri-*O*-acetyl-2-deoxy-2-fluoro-α-D-mannopyranosyl)-

 α -D-mannopyranoside (27a). A solution of trimethylsilyl trifluoromethanesulfonate (4.3 μ L) in dichloromethane (40 μ L) was added at room temperature to a mixture of compound 22b (76 mg, 0.168 mmol), compound 26 (25 mg, 0.067 mmol) and spherical pearls molecular sieves 4Å. After stirring for 1 h at room temperature the mixture was diluted with a mixture of dichloromethane and aqueous NaHCO₃. The organic layer was washed with water, dried and concentrated. Purification on silica gel (hexane/ethyl acetate $65/35 \rightarrow 6/4$) afforded 27a (42 mg, 66%): R_f 0.19 (hexane/ethyl acetate 6/4); ¹H NMR (360 MHz)(CDCl₃) δ 2.02-2.14 (6xs, 18H, 6xCH₃CO), 3.33 (s, 3H, OCH₃), 3.68 (m, 1H, H-5), 3.75 (dd, 1H, H-2, J_{1,2} 3.2 Hz, J_{2,3} 2.0 Hz), 3.81 (dd, 1H, H-6a, J_{5,6a} 2.0 Hz, J_{6a.6b} 12.0 Hz), 3.86 (c, 1H, H-6b), 3.87 (c, 1H, H-6a'), 3.89 (m, 1H, H-5'), 3.97 (c, 1H, H-4), 4.02 (m, 1H, H-5"), 4.11 (c, 1H, H-3), 4.11 (c, 1H, H-6b"), 4.14 (dd, 1H, H-6a"), 4.22 (dd, 1H, H-6b", J_{5",6b}" 4.5 Hz, J_{6a",6b}" 12.3 Hz), 4.59-4.78 (m, 4H, 2xCH₂Ph), 4.61 (dt, 1H, H-2'', J_{1'',2}., 2.4 Hz, J_{H-2'',F} 49.8 Hz), 4.74 (d, 1H, H-1, J_{1,2} 3.2 Hz), 4.78 (dt, 1H, H-2', J_{1',2'} 2.4 Hz, J_{H-2',F} 49.8 Hz), 5.23 (dd, 1H, H-1', J_{1',2'} 2.4 Hz), 5.26 (c, 1H, H-1''), 5.24 (c, 1H, H-4'), 5.29 (c, 1H, H-3'), 5.32 (c, 1H, H-3''), 5.34 (c, 1H, H-4''), 7.26-7.44 (m, 10H, H-arom); ¹⁹F NMR (CDCl₃) δ -205.3 (ddd, F, J_{H-1',F} 7.0 Hz, J_{H-2',F} 49.8 Hz, J_{H-3',F} 30.0 Hz), -204.5 (ddd, F, J_{H-1'',F} 7.0 Hz, J_{H-2'',F} 49.8 Hz, $J_{H-3'',F}$ 30.0 Hz). The signals for the 2-deoxy-2-fluoro-mannopyranoside units might be interchanged.

Methyl 2,4-Di-O-benzyl-3-O-(2-deoxy-2-fluoro- α -D-mannopyranosyl)-6-O-(2-deoxy-2-fluoro- α -D-mannopyranosyl)- α -D-mannopyranoside (27b). To a solution of 27a (21 mg, 0.022 mmol) in a mixture of dioxane and methanol (2.0 mL, 1/1) was added potassium *tert*-butoxide (4 mg). After stirring for 1 h at room temperature, the mixture was neutralized with Dowex 50 (H⁺) resin. The mixture was filtered and the filtrate was concentrated to give 27b (15 mg, 100%): R_f 0.20 (dichloromethane/methanol 9/1).

Methyl 3-O-(2-Deoxy-2-fluoro-α-D-mannopyranosyl)-6-O-(2-deoxy-2-fluoro-α-D-mannopyranosyl)-α-D-mannopyranoside (28). Compound 27b (15 mg, 0.022 mmol) was dissolved in a mixture of *tert*-butyl alcohol (5.0 mL) and water (2.0 mL) and was hydrogenolyzed in the presence of 10% Pd/C (15 mg) for 15 h. The reaction mixture was filtered and the filtrate was concentrated to give 28 (11.5 mg, 100%): R_f 0.45 (ethyl acetate/pyridine/acetic acid/water 20/7/1.6/4); $[\alpha]_D$ +84.5° (*c* 1.0, H₂O); FAB(+) 523.1 (M+H)⁺; FAB(-) 521.1 (M-H)⁻; ¹H NMR (360 MHz)(D₂O) δ 3.25 (s, 3H, OC<u>H₃</u>), 3.52-3.94 (m, 12H, H-4, H-4', H-4'', H-5', H-5'', H-5'', H-6a,

H-6a', H-6a'', H-6b, H-6b', H-6b''), 3.74 (c, 1H, H-3), 3.75 (c, 1H, H-3'), 3.80 (c, 1H, H-3''), 3.94 (t, 1H, H-2, $J_{1,2}=J_{2,3}$ 1.9 Hz), 4.57 (d, 1H, H-1, $J_{1,2}$ 1.9 Hz), 4.66 (dt, 1H, H-2', $J_{1',2'}=J_{2',3'}$ 2.0 Hz, $J_{H-2',F}$ 49.7 Hz), 4.71 (dt, 1H, H-2'', $J_{1'',2''}=J_{2'',3''}$ 2.0 Hz, $J_{H-2'',F}$ 49.7 Hz), 4.98 (dd, 1H, H-1', $J_{1',2'}$ 2.0 Hz, $J_{H-1',F}$ 7.4 Hz), 5.16 (dd, 1H, H-1'', $J_{1'',2''}$ 2.0 Hz, $J_{H-1'',F}$ 8.0 Hz); ¹⁹F NMR (D₂O) δ -210.0 (ddd, F, $J_{H-1',F}$ 7.4 Hz, $J_{H-2',F}$ 49.7 Hz, $J_{H-3',F}$ 30.4 Hz), -208.6 (ddd, F, $J_{H-1'',F}$ 8.0 Hz, $J_{H-2'',F}$ 49.7 Hz, $J_{H-3'',F}$ 30.8 Hz). The signals for the 2-deoxy-2-fluoro-mannopyranoside units might be interchanged.

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